TRANSFER OIL
Pure Fluid Attitude

Crimping details

最近更新： 14/09/2026

181 - 2SB - 腐蚀性化学品管

Transfer Oil reserve the rights to introduce improving modifications whenever necessary.
The listed crimping data have been developed in Transfer Oil R&D laboratories and refer to tests carried out on thermoplastic hoses manufactured by Transfer Oil, and specific Transfer Oil approved ferrules and fittings.
Such values are anyway to be considered advisory and not binding for Transfer Oil because the impossibility to consider technical variability like the swaging machine used, the set of crimping dies used, the speed of the crimping process, the tolerances of each single item involved, etc.
For new applications or for hoses, ferrules and fittings not listed in this file please contact us, and we will be happy to help you in finding the best match.

Part no.	Description	Dash	Inches	DN	ID (mm)	OD (mm)	WP (bar)	WP (psi)	BP (bar)	BP (psi)	Ferrule part n°	Ferrule material	Crimping diameter (mm)	Crimping diameter (inch)	Bore collapse (mm)	Bore collapse (inch)	go/nogo gauge	dies set* (mm)
1812	**1/4 2SB AGGRESSIVE CHEM**	-4	1/4	DN6	6.4	12.8	425	6100	1700	24400	**SAC821**	Stainless Steel (A316L)	**16.4**	**0.646**	**0.3**	**0.0118**	**N/A**	**16**
1812	**1/4 2SB AGGRESSIVE CHEM**	-4	1/4	DN6	6.4	12.8	425	6100	1700	24400	**SAC121**	Carbon Steel	**16.4**	**0.646**	**0.3**	**0.0118**	**N/A**	**16**
1814	**3/8 2SB AGGRESSIVE CHEM**	-6	3/8	DN10	9.8	16.8	350	5000	1400	20000	**SAC841**	Stainless Steel (A316L)	**20.5**	**0.807**	**0.3**	**0.0118**	**N/A**	**19**
1814	**3/8 2SB AGGRESSIVE CHEM**	-6	3/8	DN10	9.8	16.8	350	5000	1400	20000	**SAC141**	Carbon Steel	**20.5**	**0.807**	**0.3**	**0.0118**	**N/A**	**19**
1815	**1/2 2SB AGGRESSIVE CHEM**	-8	1/2	DN12	13.0	20.2	300	4300	1200	17200	**SAC851**	Stainless Steel (A316L)	**24.4**	**0.961**	**0.5**	**0.0197**	**N/A**	**23**
1815	**1/2 2SB AGGRESSIVE CHEM**	-8	1/2	DN12	13.0	20.2	300	4300	1200	17200	**SAC151**	Carbon Steel	**24.4**	**0.961**	**0.5**	**0.0197**	**N/A**	**23**
1816	**5/8 2SB AGGRESSIVE CHEM**	-10	5/8	DN16	16.3	23.7	250	3600	1000	14400	**SAC861**	Stainless Steel (A316L)	**28.2**	**1.110**	**0.5**	**0.0197**	**N/A**	**27**
1816	**5/8 2SB AGGRESSIVE CHEM**	-10	5/8	DN16	16.3	23.7	250	3600	1000	14400	**SAC161**	Carbon Steel	**28.2**	**1.110**	**0.5**	**0.0197**	**N/A**	**27**
1817	**3/4 2SB AGGRESSIVE CHEM**	-12	3/4	DN20	19.5	28.0	215	3100	860	12400	**SAC871**	Stainless Steel (A316L)	**32.3**	**1.272**	**0.5**	**0.0197**	**N/A**	**31**
1817	**3/4 2SB AGGRESSIVE CHEM**	-12	3/4	DN20	19.5	28.0	215	3100	860	12400	**SAC171**	Carbon Steel	**32.3**	**1.272**	**0.5**	**0.0197**	**N/A**	**31**
1818	**1 2SB AGGRESSIVE CHEM**	-16	1	DN25	25.8	35.2	190	2700	760	10800	**SAC881**	Stainless Steel (A316L)	**38.2**	**1.504**	**0.6**	**0.0236**	**N/A**	**36**
1818	**1 2SB AGGRESSIVE CHEM**	-16	1	DN25	25.8	35.2	190	2700	760	10800	**SAC181**	Carbon Steel	**38.2**	**1.504**	**0.6**	**0.0236**	**N/A**	**36**

* The dies set indicated are a standard die set for FinnPower FP20 swaging machine, as used in the R&D laboratory of Transfer Oil, used to verify the swaging parameters.