



TRANSFER OIL

Pure Fluid Attitude

Crimping details

最近更新： 29/07/2026

063 - R7 中压耐磨双联管

Transfer Oil reserve the rights to introduce improving modifications whenever necessary.

The listed crimping data have been developed in Transfer Oil R&D laboratories and refer to tests carried out on thermoplastic hoses manufactured by Transfer Oil, and specific Transfer Oil approved ferrules and fittings.

Such values are anyway to be considered advisory and not binding for Transfer Oil because the impossibility to consider technical variability like the swaging machine used, the set of crimping dies used, the speed of the crimping process, the tolerances of each single item involved, etc.

For new applications or for hoses, ferrules and fittings not listed in this file please contact us, and we will be happy to help you in finding the best match.

Part no.	Description	Dash	Inches	DN	ID (mm)	OD (mm)	WP (bar)	WP (psi)	BP (bar)	BP (psi)	Ferrule part n°	Ferrule material	Crimping diameter (mm)	Crimping diameter (inch)	Bore collapse (mm)	Bore collapse (inch)	go/nogo gauge	dies set* (mm)
0630	1/8 R7 ANTIAB.MSHA TWIN	-2	1/8	DN4	4.0	8.3	210	3000	840	12000	SAB801	Stainless Steel (A316L)	10	0.394	0.3	0.0118	N/A	10
0630	1/8 R7 ANTIAB.MSHA TWIN	-2	1/8	DN4	4.0	8.3	210	3000	840	12000	SAB101	Carbon Steel	10	0.394	0.3	0.0118	N/A	10
0631	3/16 R7 ANTIAB.MSHA TWIN	-3	3/16	DN5	5.0	9.6	210	3000	840	12000	-	Carbon Steel	11.9	0.469	0.3	0.0118	N/A	12
0632	1/4 R7 ANTIAB.MSHA TWIN	-4	1/4	DN6	6.5	12.2	210	3000	840	12000	-	Carbon Steel	14.4	0.567	0.3	0.0118	N/A	14
0633	5/16 R7 ANTIAB.MSHA TWIN	-5	5/16	DN8	8.1	14.3	190	2700	760	10800	-	Carbon Steel	17.1	0.673	0.3	0.0118	N/A	16
0634	3/8 R7 ANTIAB.MSHA TWIN	-6	3/8	DN10	9.7	16.0	160	2300	640	9200	-	Carbon Steel	18.6	0.732	0.3	0.0118	N/A	16
0635	1/2 R7 ANTIAB.MSHA TWIN	-8	1/2	DN12	13.0	20.3	140	2000	560	8000	-	Carbon Steel	22.9	0.902	0.5	0.0197	N/A	23
0636	5/8 R7 ANTIAB.MSHA TWIN	-10	5/8	DN16	16.3	23.7	105	1500	420	6000	-	Carbon Steel	26.5	1.043	0.5	0.0197	N/A	23
0637	3/4 R7 ANTIAB.MSHA TWIN	-12	3/4	DN20	19.5	27.1	90	1300	360	5200	-	Carbon Steel	29.5	1.161	0.5	0.0197	N/A	27
0638	1 R7 ANTIAB.MSHA TWIN	-16	1	DN25	25.9	34.0	70	1000	280	4000	-	Carbon Steel	37.5	1.476	0.5	0.0197	N/A	36

* The dies set indicated are a standard die set for FinnPower FP20 swaging machine, as used in the R&D laboratory of Transfer Oil, used to verify the swaging parameters.